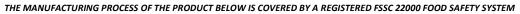


MACCO ORGANIQUES INC.

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SPECIFICATIONS CALCIUM ACETATE PHARMA AGGLOMERATE

For non-sterile uses only; not intended for injectables.

GENERAL

Molecular formula: Ca(C₂H₃O₂)₂ CAS #: 62-54-4

<u>Parameters</u>	Test methods	<u>Specifications</u>
Description	Visual inspection	Fine, bulky, white odorless powder.
Identification (acetate, calcium)	USP	To pass test
Assay (anhydrous basis)	USP	99.0 to 100.5%
Water content	USP	7.0% Max.
рН	USP/EP	7.2 to 8.2
Appearance of solution	EP	Clear and colourless
Readily oxidizable substances	EP	To pass test
Aluminum	ICP-OES (QER-10-53)	2 ppm Max.
Chloride	EP	330 ppm Max.
Chloride	USP	330 ppm Max.
Fluoride	USP	50 ppm Max.
Nitrate	USP	To pass test
Nitrate	EP	10 ppm Max.
Sulfate	USP	600 ppm Max.
Sulfate	EP	600 ppm Max.
Acetic acid	HPLC (QIN-10-42)	75.1 to 76.7%
Propionic acid	HPLC (QIN-10-42)	500 ppm Max.
Arsenic	USP	3 ppm Max.
Barium	USP	To pass test
Barium	ICP-OES (QER-10-26)	50 ppm Max.
Iron	EP	20 ppm Max.
Lead	USP	10 ppm Max.
Magnesium	ICP-OES (QER-10-26)	500 ppm Max.
Potassium	ICP-OES (QER-10-26)	500 ppm Max.
Sodium	ICP-OES (QER-10-26)	500 ppm Max.
Strontium	ICP-OES (QER-10-26)	500 ppm Max.
Bacterial endotoxins	USP <85>	≤ 25 EU/g
Total aerobic microbial count	USP <61>	≤ 100 CFU/g
E. coli, S. aureus, P. aeruginosa	USP <62>	Absent

OVI and RS: This material conforms to the USP/NF limits for organic impurities. Based on our knowledge of the manufacturing process and on controlled handling and storage of the material, we acknowledge that there is no potential for introduction of residual solvents (RS) or organic volatile impurities (OVI) in the material, because, when used, the only solvent in our inorganic synthesis process is water.



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THE MANUFACTURING PROCESS OF THE PRODUCT BELOW IS COVERED BY A REGISTERED FSSC 22000 FOOD SAFETY SYSTEM

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SPECIFICATIONS CALCIUM ACETATE PHARMA AGGLOMERATE

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GENERAL

Typical tapped density 31 to 35 lbs./cu.ft.

0.50 to 0.56 g/mL

Typical particle size On 2000 μm (US standard mesh #10): 1% Max.

Through 45 μm (US standard mesh #325): 1% Max.

Packaging Multiwall (polyethylene and paper) bags and fibre drums.

Store in a cool and dry place, in tight containers, for up to 2 years.

Bulk pharmaceutical chemical.

Caution: for manufacturing, processing, or repacking. Complies with the USP, EP and USP hemodialysis.

<u>Liability</u>: The information submitted in this document is based on current knowledge and experience. The information contained herein is furnished without warranty of any kind. Macco Organiques Inc. does not accept any liability whatsoever in respect of the use of this information nor in respect of use, application, adaptation or processing of the product described herein. The recommended times presented in this document may vary greatly depending on storage conditions.

